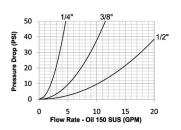
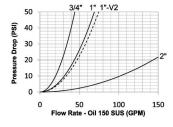
Hydraulic & Pneumatic 305

ST-Series Snap-Tite 71 Interchange

Materials:	 Machined components are manufactured using solid steel or 316 stainless steel bar stock. Stainless steel balls, retaining rings and springs maximise corrosion resistance and extend service life. Steel componentry is plated using ROHS Compliant Trivalent Chrome. Steel coupler sleeves are hardened to resist deformation and maximise service life. Steel nipples are hardened to provide heavy duty performance.
Seal Components:	 Nitrile (Buna-N) seals are standard, providing a temperature range of -40°C to 121°C. All couplers & nipples incorporate PTFE or TPC-ET Anti-Extrusion rings to protect the seal components from dynamic impulse damage.
Interchange Data:	Interchangeable with Snap-Tite 71-Series

	Steel Coupler / Plug Coupled				316SS Coupler / Plug Coupled			
Size (inch)	Working Pressure		Burst Pressure		Working Pressure		Burst Pressure	
	PSI	Bar	PSI	Bar	PSI	Bar	PSI	Bar
1/4	10000	700	27300	1800	5000	345	28000	1900
3/8	10000	700	27300	1800	5000	345	28000	1900
1/2	10000	700	22500	1500	5000	345	25000	1700
3/4	7500	500	20200	1400	5000	345	22800	1550
1	7500	500	19400	1300	4000	275	18500	1250
1-V2	8500	585	25900	1750	-	-	-	-
2	5000	345	16000	1100	3000	200	10000	700





Please note: Minimum burst pressure ratings were established under laboratory conditions using a Static Burst Unit (SBU). For high impulse applications and to meet Det Norske Veritas (DNV) compliance, the burst pressure must be divided by four (4) to ensure a 4:1 safety factor during system operation.

Interchange Standards					Functional Parameters					
Size (inch)	US Military	US Government	International Standards	ANSI / NFPA Standards	Locking Ball Qty	Air Inclusion	Fluid Loss	Vacuum Inch HG	Flow (Lpm) ΔP = 22 PSI	
1/4	-	-	-	-	10	0.01cc	0.02cc	N/R	11.7	
3/8	-	-	-	-	10	0.02cc	0.02cc	N/R	29	
1/2	-	-	-	-	12	0.03cc	0.03cc	N/R	57	
3/4	-	-	-	-	12	0.04cc	0.06cc	N/R	114	
1	-	-	-	-	12	0.06cc	0.07cc	N/R	170	
1-V2	-	-	-	-	12	0.09cc	0.10cc	N/R	190	
2	-	-	-	-	15	3.14cc	5.25cc	N/R	568	

ST-Series Interchange						
Size (inch)	Snap Tite	PCI				
3/4	Series 71	71FF				
1	Series 71	71FF				
2	Series 71	71FF				



Although a special lubricant is used to protect the flushface seals during pre-service storage, the seals are still vulnerable until they are exposed to the system fluid.

It is recommended to lubricate the seals before the first connection by placing a drop of oil into the main valve grooves on the face of the nipple and coupler.

ST-Series Snap-Tite Interchange Seal Kits

ST-Series Snap-Tite 71-Series Coupler Seal Kits							
Size (inch)	ize (inch) Part No.		Seal Material	Seal Kits Contents	Pkg	Price \$ (ea)	
Size (IIICII)	r art No.	Couplei Style	Sear Material	Jean Kits Contents	Bag	Box	Trice φ (ea)
1/4	2ST-SKIT	All	Nitrile	Two Seals & Anti-Extrusion Rings	25	200	3.11
3/8	3ST-SKIT	All	Nitrile	Two Seals & Anti-Extrusion Rings	25	200	7.18
1/2	4ST-SKIT	All	Nitrile	Two Seals & Anti-Extrusion Rings	25	200	3.34
3/4	6ST-SKIT	All	Nitrile	Two Seals & Anti-Extrusion Rings	25	200	3.62
1	8ST-SKIT	All	Nitrile	Two Seals & Anti-Extrusion Rings	25	200	6.19
1	8ST-SKIT-V2	All	Nitrile	Three Seals & Two Anti-Extrusion Rings	25	200	17.41
2	16ST-SKIT	All	Nitrile	Three Seals & Two Anti-Extrusion Rings	10	100	19.11

Price Group: PC

AP07

[·] A complete range of seal options are available.



[•] NPTF & ORB thread styles also available.