

Brass Ferrule Crimper - Air Operated



The mass production assembly of hose, ferrules and fittings is efficiently handled with this air-operated unit. Foot pedal permits the use of both hands, reduces fatigue and speeds production. Complete with air cylinder, ferrule machine (less dies), fitted hose lengths and necessary control valves. Ready for work bench installation. Crimps all ferrules shown.

Part No.	Price \$
1765A	13174.31

Price Group: SD
AN05

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Brass Ferrule Crimper - Manually Operated



Specifications:

- Crimps all ferrules shown.
- Does not include dies.
- Refer to page 142 for dies.

Part No.	Base (mm)	Body (mm)	Height (mm)	Weight	Price \$
5111A	200 x 75	185	685	12 kgs	1567.35

Price Group: SD
AN05

Brass Ferrules - for Fluid

Application:	For use with general purpose barbed hose tails. Working Pressure will depend on hose, hosedtail and ferrule combination. If exact pressure is required contact a Dixon Asia Pacific representative regarding testing.
Ferrule Selection:	Measure hose free OD (outside diameter) with a diameter tape. Select the correct brass ferrule from the table. The correct ID (Inside Diameter) should not exceed 0.8 mm (1/32") above the hose OD just measured.
Crimping:	Ensuring a square cut hose end, slide the ferrule over the hose. Using lubricant on the hose ID and stem OD fully insert the stem into the hose. Select the proper die needed from the table according to your hose OD just measured. Open hose crimper slide fitting into hose crimper, centering the ferrule in the proper die. Crimp the hose.



Part No.	Ferrule ID	Ferrule Length	End Hole Size	Metal Gauge	Standard Industrial Part No.	Ribbed Die** Part No.	Plain Die** Part No.	Pkg Qty	Price \$ (ea)*
BF825	20.95	21.43	17.48	.610	---	R27	P28	25	90.80
BF850	21.59	14.43	15.88	.483	Z	R26	P27	25	1.47
BF875	22.22	21.43	17.48	.610	7244A	R25	P26	25	1.20
BFW875	22.23	21.41	17.48	.610	7244A	R25	P26	25	2.04
BFW900	22.86	21.41	17.48	.610	5029A	R24	P25	25	2.07
BFW925	23.79	21.43	17.48	.610	7242A	R23	P24	25	1.60
BFW975	24.77	21.41	17.48	.610	5028A	R21	P22	25	2.66
BFW1025	26.04	21.41	17.60	.610	7114A	R19	P20	25	3.22
BFW1175	29.85	21.41	22.23	.610	7088A	R13	P14	25	2.92
BFMW1050	26.67	15.75	19.05	.635	7145	R18	P19	25	3.79
BFMW1100	27.94	21.41	20.62	.584	5027	R16	P17	25	3.02
BFMW1150	29.21	21.43	22.22	.610	7104A	R15	P15	25	0.90
BFMW1225	31.12	22.23	22.23	.635	875-K	R11	P12	25	5.42
BFMW1275	32.39	22.23	25.40	.635	875-K	R9	P10	25	6.86
BFMW1400	35.56	17.45	28.45	.508	D	R4	P5	25	7.01
BFMW1500	38.10	22.23	28.45	.635	1500	-	P1	25	5.89

** These dies for use with 5111A and ferrule machine.

* Sold in bag quantities only.

Dies for Ferrule Machines are available in standard sets for all ferrules as tabulated (4 segments to a set). Dies are supplied with plain or ribbed crimping surface. Refer table for dies part numbers.

Price Group: SD
AN04