Maintenance & Operating Instructions

For Dixon Bayco

DB510TA & DB510TI SERIES

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Pressure rating

50 PSI

Seal Iubrication

Thoroughly lubricate the gasket exterior with silicone spray. Lubrication is required to prevent gasket pinching and facilitate sealing.

Lubricant must be compatible with gasket material and material being transported.

We recommend Johnsen's multi-purpose silicone lubricant or equivalent.

Tee handle lubrication

Apply standard grease to grease fitting, as needed. This will aid in keeping the grit out of the handle threads, for smooth operation, and help reduce corrosion.

Opening and closing hatch

To release hatch, rotate the tee handle counter clockwise until the handle guard can clear the hitch post. Door will then drop free. To close hatch, grab the tee handle and raise the guard to the hitch post ramp. Slide the guard up the ramp until seated fully on the angled portion. Tighten handle clockwise to desired seal.

40446PA, ALUMINUM & IRON DROP TEE'S

Wearing

Over time the tee will wear, from the inside out. The most common wear areas are within the bends, where the pipe meets the flange. Periodically check the tee for signs of excessive wear.

Warning!

Piping must be fully depressurized before opening the hatch. Failure to do so may result in serious personal injury. Always wear safety glasses and protective equipment when operating these drop tees.

Dixon Warranty:

For warranty Information, please refer to the inside back cover of the latest Dixon catalogue.