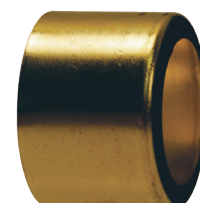


Brass Ferrules - for Air

Application:	For use with general purpose barbed hose tails. Working Pressure will depend on hose, hosetail and ferrule combination. If exact pressure is required contact a Dixon Asia Pacific representative regarding testing.
Ferrule Selection:	Measure hose free OD (outside diameter) with a diameter tape. Select the correct brass ferrule from the table. The correct ID (Inside Diameter) should not exceed 0.8 mm (1/32") above the hose OD just measured.
Crimping:	Ensuring a square cut hose end, slide the ferrule over the hose. Using lubricant on the hose ID and stem OD fully insert the stem into the hose. Select the proper die needed from the table according to your hose OD just measured. Open hose crimper slide fitting into hose crimper, centering the ferrule in the proper die. Crimp the hose.



Part No.	Ferrule ID	Ferrule Length	End Hole Size	Metal Gauge	Standard Industrial Part No.	Ribbed Die** Part No.	Plain Die** Part No.	Pkg Qty	Price \$ (ea)*
BFM for Medium Weight Hose									
BFM478	12.14	17.46	8.33	.610	4750	R39	P40	50	1.20
BFM500	12.70	25.40	8.74	0.610	7332	R40	P40	50	1.00
BFM531	13.41	25.40	9.52	0.610	7323	R39	P39	50	0.90
BFM562	14.27	25.40	11.11	.610	7325	R37	P38	50	1.55
BFM593	15.06	25.40	11.11	.610	7326	R36	P37	50	1.97
BFM625	15.88	25.40	11.11	.610	7327	R35	P36	50	1.78
BFM656	16.66	25.40	11.11	.610	7328	R34	P35	50	2.45
BFM687	17.45	25.40	12.70	.610	7329	R33	P34	50	1.86
BFM718	18.24	25.40	15.88	.610	7330	R31	P32	50	1.91
BFM718B	18.24	25.40	12.70	.610	7330B	R31	P32	50	1.76
BFM750	19.05	25.40	15.88	.610	7331	R30	P31	50	1.86
BFM750B	19.05	25.40	12.70	.610	7331B	R30	P31	50	1.88
BFM781	19.84	25.40	15.88	.610	7332	R29	P30	50	1.99
BFM781B	19.84	25.40	12.70	.610	7332B	R29	P30	50	2.10
BFM812	20.62	25.40	15.87	0.610	7333	R28	P28	50	2.79
BFL for Light Weight Hose									
BFL410	10.41	12.70	6.75	.406	620	R41	P42	50	1.02
BFL450	11.43	14.29	8.73	.406	769	R41	P42	50	0.70
BFL548	13.92	12.30	9.53	.381	626	R38	P39	50	0.87
BFL500	12.70	12.70	8.73	.406	624	R40	P41	50	1.11
BFL525	13.34	12.70	8.73	.406	625	R39	P40	50	0.73
BFL564	14.33	19.05	9.53	.483	3588	R37	P38	50	1.10
BFL575	14.61	12.30	11.91	.483	KK	R37	P38	50	0.86
BFL600	15.24	12.70	12.70	.483	JJ	R36	P37	50	1.32
BFL625	15.88	12.70	12.70	.483	II	R35	P36	50	1.06
BFL650	16.51	12.70	12.70	.483	HH	R34	P35	50	1.11
BFL675	17.14	13.10	12.70	0.482	GG	R34	P34	50	POR
BFL725	18.42	13.49	12.70	.483	EE	R31	P32	50	1.07
BFL750	19.05	13.49	12.70	.483	DD	R30	P31	50	1.19
BFL775	19.68	13.48	12.70	0.406	CC	R31	P31	50	0.70



Price Group: SD

AN04

** These dies for use with 5111A and ferrule machine.

* Sold in bag quantities only.

Dies for Ferrule Machines are available in standard sets for all ferrules as tabulated (4 segments to a set). Dies are supplied with plain or ribbed crimping surface. Refer table for dies part numbers.

